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By Order of His Highness the Maharaja,

N. R. JAYA RAO,
Legal Remembrancer and
Secretary to Government,
Law Department.

GOVERNMENT OF INDIA.

MINISTRY OF WORKS, PRODUCTION AND SUPPLY.

CENTRAL BOILERS BOARD.

New Delhi, the 18th October 1951.

S.R.O. 1658.—In exercise of the powers conferred by section 28 of the Indian Boilers Act, 1923 (V of 1923), the Central Boilers Board directs that the following further amendments shall be made in the Indian Boiler Regulations, 1950, the same having been previously published as required by sub-section (1) of section 31 of the said Act, namely :—

In regulation 107 of the said Regulations—for clauses (a) and (b) the following clauses shall be substituted, namely :—

"(*a*) Except as provided for in Chapter V and in regulation 107 (d) and 112, where longitudinal seams are welded, the weld shall be entirely covered by a butt strap or straps securely riveted to shell."

"(*b*) For small steam domes not exceeding 15" diameter when the welding is done by hammer and the plates do not exceed ½" thikness, butt straps may be omitted."

and after clause (*c*) the following clause shall be added at the end, namely :

"(*d*) As an alternative to riveting, Shell boilers not exceeding 4'-6" in diameter and the maximum working pressure of 120 lb. per sq. in. may be fabricated by fusion welding provided the longitudinal, circumferential and end seams comply with conditions laid down in Regulations 247 to 269.

The working pressure of such shells shall comply with regulation 176 where J=100 and C=2.75."

[No. M/BL-304(12).]

N. P. DUBE, Secy.